## INTERNATIONAL SEARCH REPORT

International Application No PCT/CH2004/000650

A. CLASS	IFICATION OF SUBJECT MATTER				
IPC 7	B22F3/03				
	to International Patent Classification (IPC) or to both national classification	assification and IPC			
	S SEARCHED  ocumentation searched (classification system followed by class	sification symbols)	· · · · · · · · · · · · · · · · · · ·		
IPC 7		silication symbology			
Documenta	ation searched other than minimum documentation to the extent	that such documents are included in the fields s	searched.		
Electronic o	data base consulted during the international search (name of data	ata base and, where practical, search terms use	d)		
EPO-In	ternal				
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT				
Category °	Citation of document, with indication, where appropriate, of t	he relevant passages	Relevant to claim No.		
A	DE 90 12 752 U (MANNESMANN) 22 November 1990 (1990-11-22) claim 1	1-18			
A	DE 19 38 490 A (METAFRAM LA ME FRANCAIS) 9 April 1970 (1970-0 claims 1-6	1-18			
A	DE 19 20 969 A (BUSSMANN KG WI MANNESMANN PULVERMETALL) 5 November 1970 (1970-11-05) claims 1-7	1-7			
L,A	EP 0 528 761 A (ALVIER WERKZEU WERKZEUGBAU ALVIER AG) 24 February 1993 (1993-02-24) claims	JGBAU AG;	1-18		
Funi	her documents are listed in the continuation of box C.	Patent family members are listed	in annex.		
"A" docume	tegories of cited documents : ent defining the general state of the art which is not lered to be of particular relevance	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention			
filing d "L" docume which	ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another	cannot be considered novel or canno involve an inventive step when the do	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention		
<ul> <li>citation or other special reason (as specified)</li> <li>O document referring to an oral disclosure, use, exhibition or other means</li> <li>P document published prior to the international filing date but</li> </ul>		cannot be considered to involve an ir document is combined with one or m	cannot be considered to involve an inventive step when the document is combined with one or more other such docu- ments, such combination being obvious to a person skilled		
later th	nan the priority date claimed	*&* document member of the same patent	*&* document member of the same patent family		
Date of the	actual completion of the international search	Date of mailing of the international sea	arch report		
19	9 August 2005	26/08/2005			
Name and n	nailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk	Authorized officer			
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Ceulemans, J	Ceulemans, J		

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## INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/CH2004/000650

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